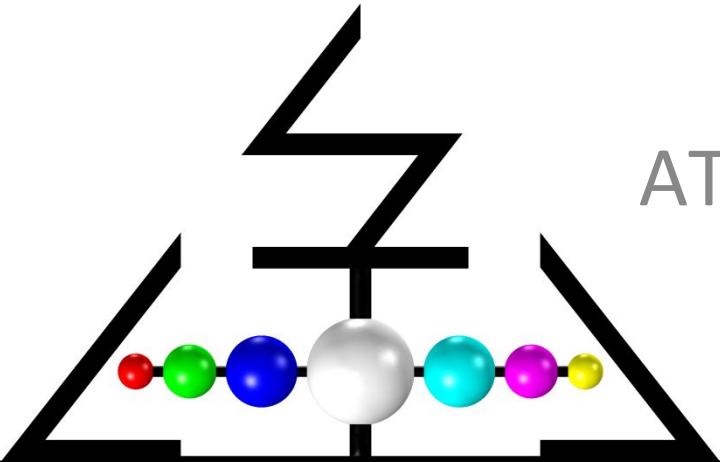


# Computational Optimization of Battery Grid for Efficiency and Performance Improvement

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## About ATOA

ATOA is a group of companies with a vision to proliferate engineering for all. ATOA stands for Atom to Application. ATOA currently offers, Multiphysics CAE services, Engineering Apps and 3D printing, through ATOA Scientific Technologies, ATOA Software Technologies and ATOA Smart Technologies, respectively. Our social mission is delivered through our ATOAST Jyothi Foundation.

## OUR Purpose

We want to be a Good, Great and Growth Company.

Good: Do Good for our Employees, Client and Humanity.

Great: Develop Great Technology.

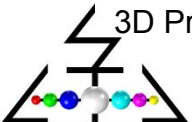
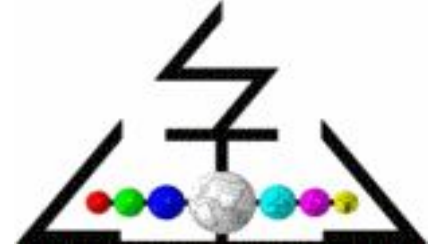
Growth: Grow into a Billion Dollar Company by 2020.

## Our Solution

Engineering Services, Specialty Multiphysics CAE for Innovation

Engineering Apps for Design on the Go

3D Printing for Next-Gen Products



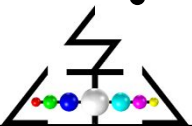
# Introduction

- Battery is the critical system used in automobile, renewable energy, medical devices and mobile phones.
- Lead acid battery is considered and computational optimisation is made for its efficiency and performance improvement.



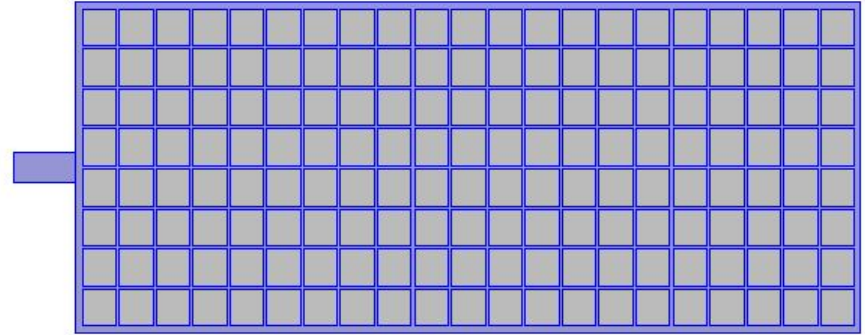
# Lead acid battery

- Lead Acid battery, although a two hundred years old technology, is the workhorse of the industry.
- Battery grid is the precursor for the active material and current distribution in lead acid electrochemical cell.
- Study for optimal configuration of the grid is critical for minimising ohmic drop, uniform current distribution and for more reaction sites.
- Current density is correlated to increased corrosion resistance and life cycle time.

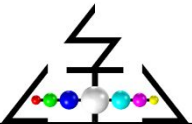
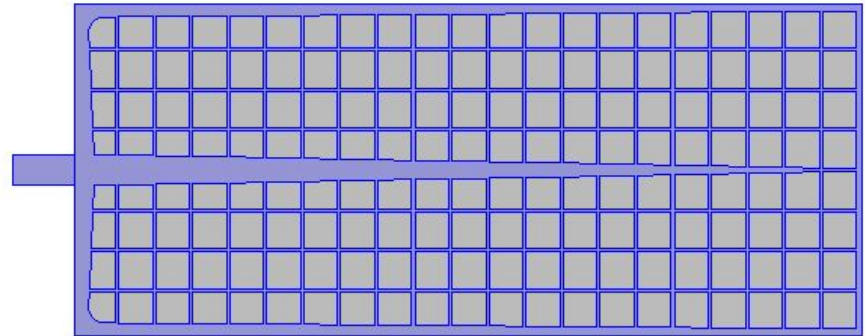


# Standard and new grid

Case 1: Standard grid



Case 2: New grid design



# CEM Formulation

- The governing transport equations for electro chemistry of lead-acid battery is due to migration, diffusion and convection molar flux of charged species(j).
- For the grid design, the Laplace eqs can be used to model ionic transport performance.
- Appropriate Electrode equilibrium potential is used.
- COMSOL Primary Current Distribution interface for the battery is used for the CEM simulations.

$$N_j = -z_j \mu_j F C_j \nabla \phi - D_j \nabla C_j + C_j v$$

$$\nabla_i = \sigma \nabla^2 \phi$$

$$\nabla^2 \phi = 0$$

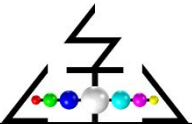
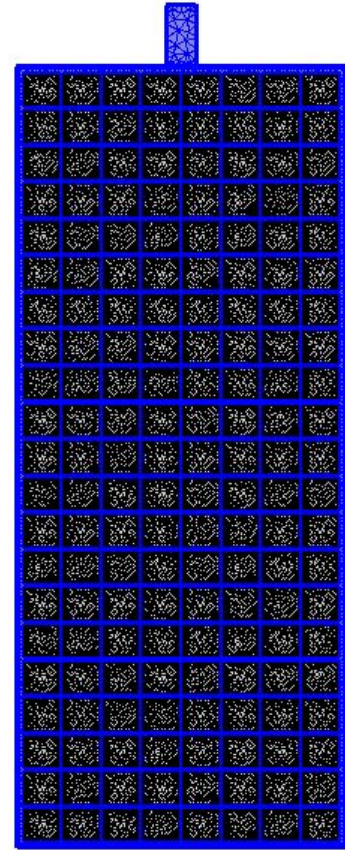
$$\eta = E - E_e - \phi$$

$N_j$	-	ionic flow
$Z_j$	-	charge
$\mu_j$	-	ionic electrochemical mobility
$F$	-	Faraday's constant
$c_j$	-	concentration
$\nabla$	-	Differential operator
$\phi$	-	Electrostatic potential
$D_j$	-	diffusion coefficient



# Boundary Conditions

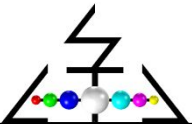
- A discharge current of 100 A is applied to the end of the lug.
- The primary current condition, relating the electrolyte and electrode potentials is set to the equilibrium potential of 1.7 V
- The potential in the electrolyte is set to zero at the external boundary that is parallel to the grid.



# Simulation Results

Standard (case 1) Vs New Design (case 2)

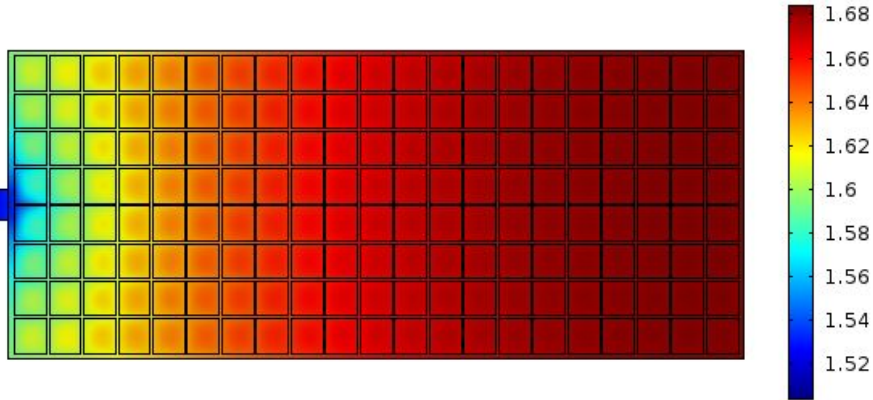
1. Electric Potential (V)
2. Electrolyte Potential (V)
3. Electrode Current Density ( $\text{A}/\text{m}^2$ )
4. Total Power Dissipation Density ( $\text{W}/\text{m}^3$ )



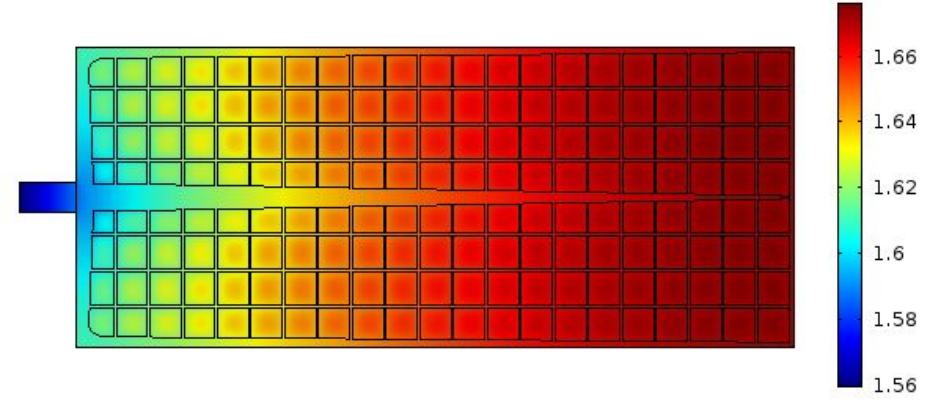


# Electric Potential

Surface: Electric potential (V)

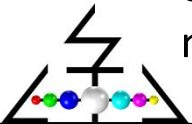


Surface: Electric potential (V)



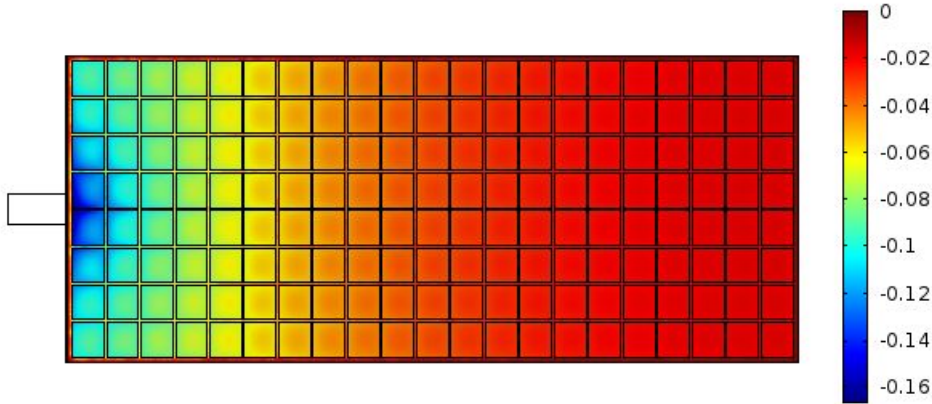
Contour plots of electric Potential (V) of the standard grid and new optimized grid with the minimum, maximum values and range.

Electric potential (V)	Max	Min	Range
CASE 1	1.68	1.52	0.16
CASE 2	1.66	1.56	0.10

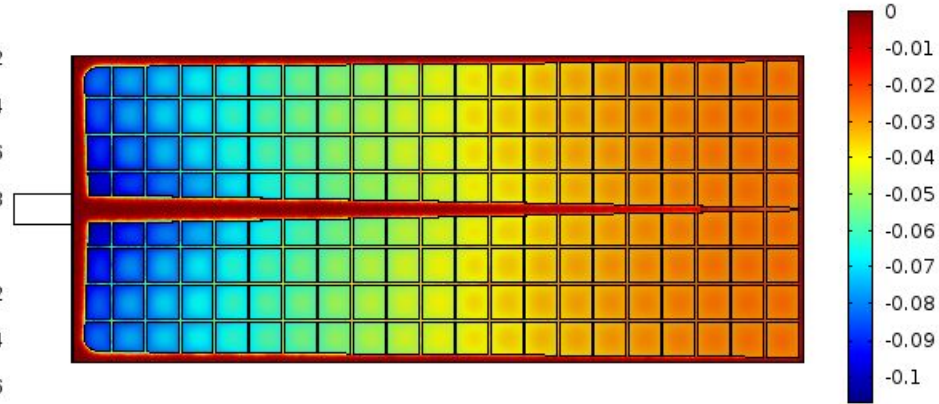


# Electrolyte Potential

Surface: Electrolyte potential (V)

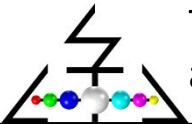


Surface: Electrolyte potential (V)



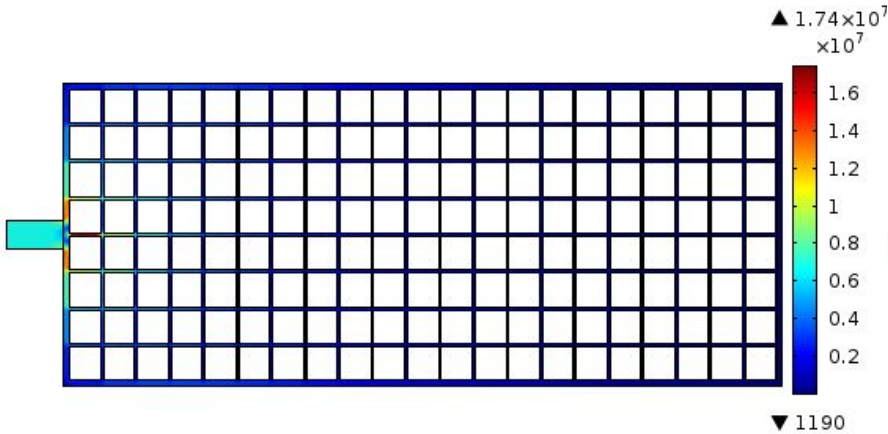
Contour plots of Electrolyte potential(V) of the standard grid and new optimized grid with the minimum, maximum values and range.

Electrolyte potential(V)	Range
CASE 1	-0.16
CASE 2	-0.1

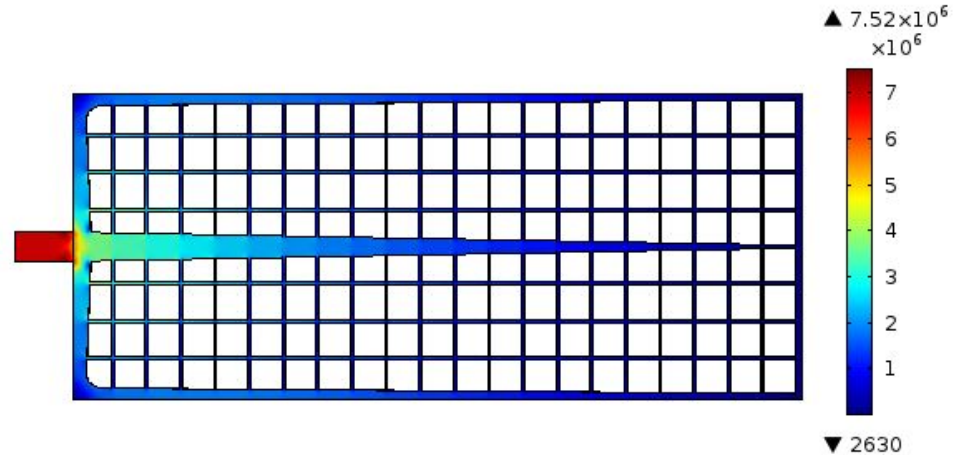


# Electrode Current density

Volume: Electrode current density, norm (A/m<sup>2</sup>)

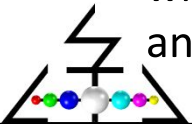


Volume: Electrode current density, norm (A/m<sup>2</sup>)



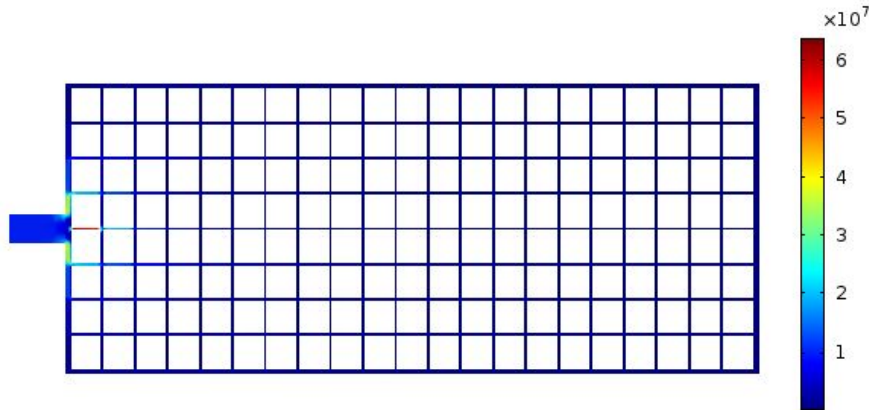
Contour plots of Electrode current density (A/m<sup>2</sup>) of standard and new grid with the minimum, maximum values and range. **Reduced ECD 57 %**

ECD (A/m <sup>2</sup> )	Max	Min	Range
CASE 1	1.74E+07	1190	1.74E+07
CASE 2	7.52E+06	2630	7.52E+06

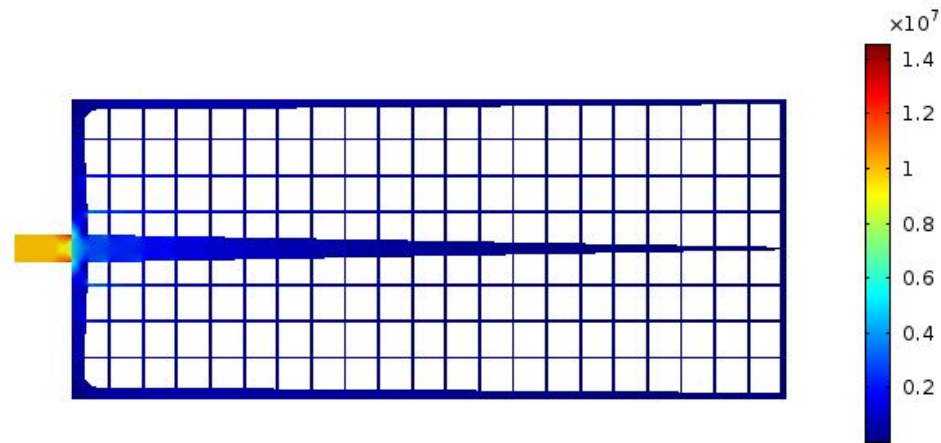


# Total power dissipation density

Surface: Total power dissipation density (W/m<sup>3</sup>)

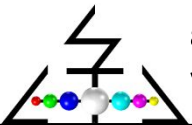


Surface: Total power dissipation density (W/m<sup>3</sup>)



Contour plots of total power dissipation density(W/m<sup>3</sup>) of the standard grid and new optimized grid with the minimum, maximum values and range **76% reduced**

TPDD(W/m <sup>3</sup> )	Max	Min	Range
CASE 1	6E+07	1	59999999
CASE 2	1.4E+07	0.2	13999999.8

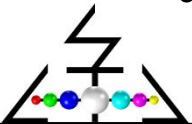


# Summary of results

- No significant changes in the electrode and electrolyte electric potential.
- By comparing the standard and new grid, the optimized grid shows 57 % reduction in electrode current density(A/m<sup>2</sup>)
- The optimized grid shows 77 % reduction in total power dissipation density(W/m<sup>3</sup>)

Electrode Current Density(A/m <sup>2</sup> )			
ECD (A/m <sup>2</sup> )	Max	Min	Range
Case 1	1.74E+07	1190	1.74E+07
Case 2	7.52E+06	2630	7.52E+06
Reduction	57%		

Total Power Dissipation Density(W/m <sup>3</sup> )			
TPDD(W/m <sup>3</sup> )	Max	Min	Range
Case 1	6E+07	1	59999999
Case 2	1.4E+07	0.2	13999999.8
Reduction	77%		



# Conclusion

- The optimized grid shows significant improvement in current density distribution and total power density distribution for overall improvement battery performance
- The computational electromagnetics (CEM) based battery performance modelling method shows insight into battery physics for performance optimization.
- These investigations highlight the potential of CEM and electrochemistry simulations for innovative battery design.



# Thank you

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