



Solar radiation effects on the epoxy adhesive temperature used to bond CFRP to concrete road bridges

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Carbon fiber polymers (CFRP) strengthening of concrete structures





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Epoxy-based adhesive

Michels et al. Comp.PartB 77 (2015)

Research significance:

Understanding and improving the long-term behavior of CFRP strengthened structures





CFRP-strips

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CFRP strengthening of hollow box girder bridge decks: a critical scenario

Two different modeling approaches to calculate the temperature in the adhesive layer, and thermal stress in the CFRP:

Full domain approach and Lumped boundary approach.

Experimental tests: Dübendorf (CH)





Non-prestressed strips / Asphalt layer

Test No.3 Loaded since September 2015 Test No.4 Loaded since March 2016



Prestressed strips + Gradient Anchorage Epoxy protective layer

Test No.6 (Prestressing strain 0.5%) Loaded since June 2016

Monitored data: Air temperature, Humidity, Epoxy-adhesive temperature, Asphalt temperature, CFRP strain, Solar radiation



Strip debonding in August 2018

Problem definition and governing equations



The numerical model was implemented in COMSOL Multiphysics® software by using the Heat Transfer with Surface-to-Surface Radiation and the Structural Mechanics modules.



Heat transfer at the boundary: Surface radiation and convective heat flux



ASHRAE climatic design condition

$$\int \mathbf{q}_{r} \quad \downarrow \uparrow \mathbf{q}_{r}$$

$$\downarrow \uparrow \mathbf{q}_{c} \quad \downarrow \uparrow \mathbf{q}_{c}$$
Surface radiation
$$q_{r} = \sum_{i=1}^{2} \varepsilon_{\lambda i} \left(G_{\lambda i} - e_{b,\lambda i}(T) \cdot FEP_{\lambda i}(T) \right)$$

$$G_{\lambda i} = G_{\lambda i,amb} + G_{\lambda i.ext}$$
Ambient radiation Solar radiation

Convective heat flux $q_c = h(T_{ext} - T)$



COMSOL Multiphysics® model





Lumped boundary approach

- In the Heat Transfer, the calculation of the conductive heat transfer is performed in an <u>extra dimension</u>, representing the thickness of the element.
- <u>General formulation</u>: allows the solution of the conductive heat transfer problem into the boundaries (tangential direction) and through the thickness (normal direction) of the structure
- In Structural mechanics, CFRP and adhesive are modeled as shell elements.

 Approximation in the temperature of the shell







Temperature profile along the cross-section height





Temperature on the top concrete surface







Conclusions and future works



Both models can fit the experimental measurements:

- Accurate results can be obtained with the boundary layer approach.
- The <u>full-domain approach</u> can, however, provide more accurate and detailed results

The thermal stress in the FRP is negligible in comparison to the one typically generated from external loads.

CFRP strengthening faces directly the solar radiation, an additional protective layer or high safety factors might be necessary.

Further studies are needed to evaluate if the thermally generated stresses combined with sustained loads can affect the long-term behavior.





Bundesamt für Strassen ASTRA