INTRODUCTION:
In the canning industry dedicated to fish processing, thawing of large tuna pieces with air or water immersion are common unit operations. In this work, COMSOL Multiphysics® is used to model these thawing processes for raw tuna fishes with different sizes. The objective is to predict accurately the thawing time in order to optimize the fluid and energy consumption of the process.

COMPUTATIONAL METHODS:
For modelling purpose, MRI scanning techniques (GE MR750) from axial plan is used to reconstruct the real geometry of a 1.5 m length tuna (figure 1).

The geometry was then imported into COMSOL Multiphysics® as a STereolithography file.

The general governing equation for the thawing process is the transient heat equation involving phase change (apparent specific heat approach):

\[ \rho(T)C_p(T) \frac{\partial T}{\partial t} = \nabla \cdot (\lambda(T) \nabla T) \]

Convective flux is considered at the external surface of the fish surrounded by a medium at temperature \(T_{\text{ext}}\) (air or water):

\[ -\overline{n}(-\lambda \nabla T) = -h(T - T_{\text{ext}}) \]

The entire product is assumed to have a uniform initial temperature \(T_0 = -25\, ^\circ\text{C}\).

Thermophysical properties of raw tuna (loin) were determined as a function of temperature.

RESULTS:
For each different sized-fish, temperatures were tracked at three locations within the product: \(T_1\) close to the tail, \(T_2\) at the core, \(T_3\) close to the head (figure 3 & 4).

\[ \Delta T_{\text{min-max}} = 8\, ^\circ\text{C} \]

\[ \text{Linear increase of thawing time as a function of fish length} \]

CONCLUSIONS:
- Good prediction of inner temperatures of the fish during the process (tempering + thawing)
- Extrapolation of results for different sized-products
- Future directions of the work will include the influence of the external temperature evolution on the thawing time prediction.